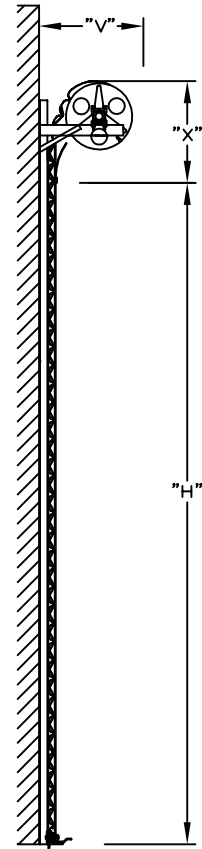
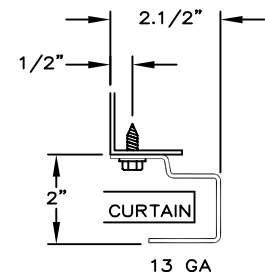


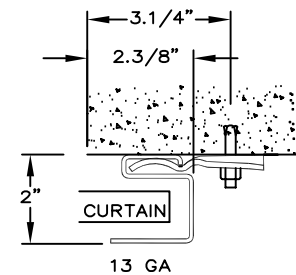
ELEVATION



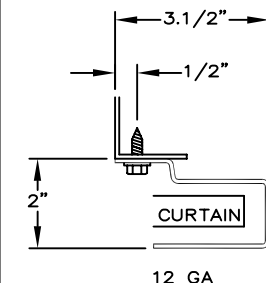
SECTION A - A



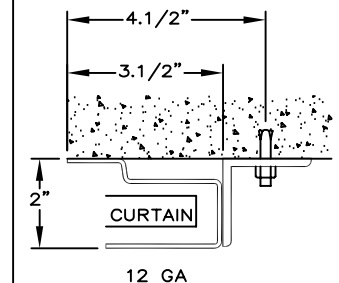
STEEL WOOD



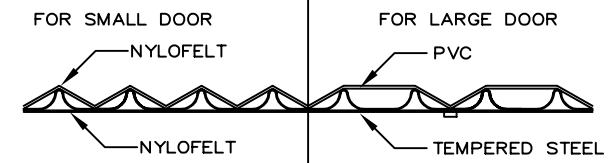
CONCRETE MASONRY



STEEL WOOD



CONCRETE MASONRY



01-11-02

231-INDSHEET

OPERATION	A1"	A2"
MANUAL	5	5
DIRECT DRIVE	8	5
REDUCTION DRIVE OR ELECTRIC	9	6
REDUCTION DRIVE OR ELECTRIC (14' TO UNDER 20' WIDE)	10	7
REDUCTION DRIVE (DOUBLE BRACKETS FOR 20' WIDE OR WIDER)	11	8

GENERAL NOTES

CURTAIN: 26 GA. GALVANIZED STEEL WITH BAKED ON EPOXY PRIMER AND POLYESTER TOP COAT.
 GUIDES: ROLL FORMED GALVANIZED STEEL. 13 GA. UP TO 14' X 14', 12 GA. OTHERWISE.
 OTHER SURFACES: GALVANIZED OR SHOP COAT PRIMER.
 OPERATION: LEFT HAND SHOWN, RIGHT HAND OPPOSITE

MRK.	QTY.	OPENING SIZE		OPERATION	R.H. L.H.	CLEARANCES		OPTION	PROJECT:							
		WIDTH "W"	HEIGHT "H"			"X"	"V"		ARCHITECT:	CONTRACTOR:	DISTRIBUTOR:	DATE:	SHEET: OF:	BY:	REF. #.	



INDUSTRIAL SHEET DOOR-MODEL 231

NOTE: Porvene Doors is not responsible for improper installation procedures, structural backing, or field inspections of the project itself.

SIGNATURE OF APPROVAL:

APPROVED DATE: